

Spherical Roller Bearings



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Split Bearings

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Spherical Roller Bearings

LYC's spherical roller bearing consists of an outer ring with spherical raceway and an inner ring with double-raceway, one or two cages, and one group of spherical rollers. Due to the center of spherical raceway of outer ring which is coinciding with the center of bearing, this makes it have a self-aligning property. This kind of bearing can adjust angular error or deflection caused by the angle of the axle and bearing housing or axle bend.

LYC's spherical roller bearing has a high load carrying capacity for radial load and axle load in two directions. It is especially suitable for carrying heavy loads and impact loads, but this type of bearing permits a lower limiting speed.

The permissible aligning angle of the spherical roller bearing working in normal conditions is $1^\circ \sim 2.5^\circ$. If bearings of this type have seals, then this function would be reduced.

The relevant data for aligning angle of different dimensions can be referred to the catalogue "bearing type selection".

Type C

The bearings of type C are flangeless on two sides of the inner ring, two cages, and movable flange between two rows of spherical rollers. When the bearing is rotating, the middle flange can move in the axial direction. When the bearing is carrying an axial load, the load on the two rows can be adjusted. It makes the load distribution equal in order to avoid stress concentrated and single row roller loaded.

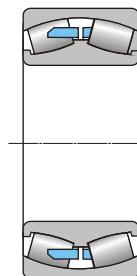
Type CA

The bearings of type CA have flanges on two sides of the inner ring, one cage, and movable spacer in the middle of two rows of the spherical rollers. When the bearing is rotating, the middle spacer can move in the axial direction. When the bearing is carrying axial load, the load on the two rows can be adjusted. The load is distributed equally to avoid stress concentration. If there is no movable flange, the cage will have this function.

Spherical Roller Bearings with Fixed Flange

Spherical roller bearings with fixed flange have flanges on the both sides of inner ring. In the middle, there is a fixed middle flange at the two sides of inner ring, and two cages. The rollers are spherical type which is the same with type C, CA, but the roller length in axial direction is not symmetrical. When the bearing rotates, the middle flange ring can not move in the axial direction, but

can allow the rollers work properly. When the bearing is carrying axial direction load, it can not adjust the load on the two rows of rollers, because this will make the single row of rollers loaded or stress concentrated. Although this kind of bearing tends to be used by type C and CA, but, in some working condition, it still has advantages like occasions where axial load is not big, and vibration load is relative heavier.



Sealed Bearings

LYC's spherical roller bearings are generally open style. Closed types with seals at both sides are also provided. This can be divided into contact and non-contact style (low friction).

The bearings with seals on double sides are filled with grease before leaving factory. The quantity of grease occupies 25%-35% of the effective space of bearing. If customers have a special requirement, other brands of grease can be supplied, or the filled quantity can be adjusted. When installing, they are not allowed to be cleaned or heated over 80°C , otherwise it is easy to damage bearings or make grease deteriorate and loss. Under the ambient temperature $30^\circ\text{C} \sim 100^\circ\text{C}$, the bearings could work in good condition. In normal working conditions, spherical roller bearings with seals do not need to be replenished with lubrication grease. However, under heavy load and high speed, or temperature over $+70^\circ\text{C}$, the bearings need to be refilled with grease. The aligning function would be reduced when spherical roller bearings are sealed.

Vibrating Machine Bearing

When spherical roller bearings are applied to vibrating machine such as vibration sieve, crusher etc., it will make the roller and cage have higher acceleration. Accordingly when designing, we need to take special account to satisfy the working condition. LYC can provide special designed spherical roller bearings in these applications.

Split Bearing

The inner ring and outer ring advantage of LYC's split spherical roller bearing are vertically split into two parts with some angle. This kind of bearing will have almost the same performance compared with bearings with common structures, and have a large load carrying capability. This bearing is suitable for the applications where bearings cannot be axially mounted. But, due to inner and outer ring raceway having a split face, then the rotating speeds are relatively lower.

Other Design Tapered Bore

LYC's spherical roller bearing bore normally is cylindrical. But for some parts of the dimensions and specifications, tapered hole can also be provided with the taper 1:12 or 1:30 (suitable for 241, 240 dimension series). In this case, the original code should be added by K or K30 behind the bearing type. Through using the adapter sleeve to fix the bearing on the shaft, it will be very convenient to be mounted and dismounted.

Lubrication Groove and Hole

In order to lubricate easily, LYC can provide the bearing with groove and holes on outer ring, in this case, W33 should be added behind the original bearing code. If the outer ring has only one lubrication hole, W20 will be added behind. LYC can design spherical roller bearings with other structures, such as bearings with snap ring groove on the outer ring, a single row spherical roller bearing (angle error can be 4°), and many other types etc. If customers require, then please consult LYC technical department.

LYC can also design and manufacture spherical roller bearings with special structures according to customer's requirements.

Cage

In the LYC spherical roller bearings, the cages of type C are normally pressed steel cages, fiber glass reinforced polyimide or other engineering plastics. CA type adopts a brass solid cage. Different kinds of material have different codes. See "cap" chapter.

Axial Load Carrying Capacity

Due to the special structure of the spherical roller bearing, it can take pure radial load, even pure axial load.

The spherical roller bearing with an adapter sleeve will normally be fixed to a plain shaft without a shoulder. The value of the axial load will depend upon the friction between the shaft and the adapter sleeve. If the bearing is mounted in

the right way, the permissible axial load can be calculated from

$$F_a = 0.003Bd$$

where

B-Bearing width , mm

d-Bearing inner diameter, mm

Minimum Load

In order to keep bearings working in a good condition, a minimum load must be imposed on the bearings, particularly on bearings working at high speeds, high accelerations, or with load direction changing frequently, because under these working conditions, inertial force of balls and cage and lubricant friction will have bad influence on the rotation of bearings, and detrimental sliding movement may be caused.

The minimum load of a spherical roller bearing can be obtained from

$$F_{min}=0.01C_0$$

where

C_0 - Basic static load rating

When bearings are started at low ambient temperatures or in the condition that the viscosity of lubricant is very high, larger a minimum load is probably needed. Usually, the weight of bearing supporting parts plus the load on the bearing have been enough to over the minimum load. If the weight cannot be up to the minimum load, then extra radial load must be imposed on this type of bearing in order to meet the requirement of minimum load.

Dimension, Tolerance, Clearance

LYC's standard spherical roller bearing dimension are according to GB/T273.3 <Rolling Bearing, Radial Bearing, and Boundary Dimension General Specification>, GB/T288 <Rolling Bearing, Spherical Roller Bearing, and Boundary Dimension> etc.

LYC's standard spherical roller bearing tolerance is according to GB/T307.1 <Rolling Bearing, Radial Bearing, and Tolerance>.

LYC's standard spherical roller bearing clearance is according to GB/T4604 <Rolling Bearing, and Radial Clearance>.

The dimension tolerance of LYC's standard spherical roller bearing is the normal grade P0 and the clearance is group 0. If customers have other special requirements on dimension, tolerance, and clearance, LYC have the ability to supply the corresponding products, including non-standard products.

**Equivalent Dynamic Load**

The equivalent dynamic load of the spherical roller bearing can be calculated from.

when $F_a/F_r \leq e$ $P = F_r + Y_1 F_a$

when $F_a/F_r > e$ $P = 0.67F_r + Y_2 F_a$

where

P - Equivalent dynamic load, N

Y_1, Y_2 - Axial dynamic load coefficient, have already been listed in bearing dimension table.

Equivalent Static Load

The equivalent static load of spherical roller bearing can be calculated from

$$P_0 = F_r + Y_0 F_a$$

where

P_0 - Equivalent static load, N

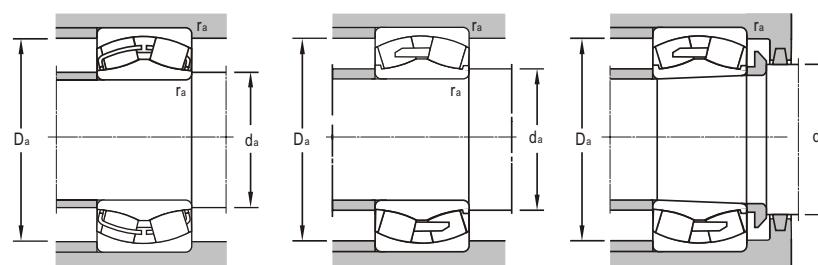
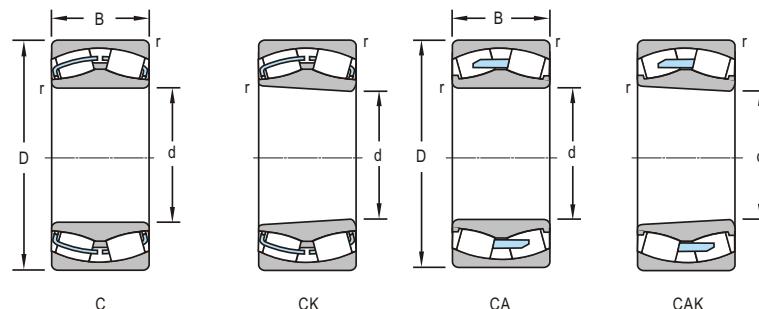
Y_0 -Axial load static coefficient

Coefficient e , Y_0 , Y_1 and Y_2 are listed in bearing dimension table .



Spherical Roller Bearings

LYC®



d 710~1440mm

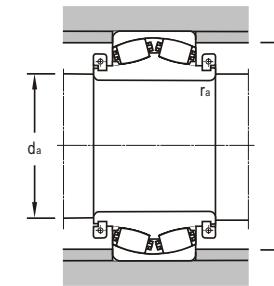
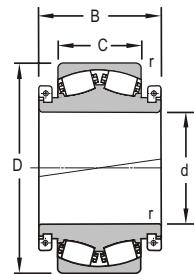
d	Boundary Dimensions			Basic Load Ratings		Limiting Speeds	
	D	B	r _{min}	Dynamic	Static	Grease	Oil
				C	C ₀	r/min	r/min
	mm			kN		r/min	
710	1030	236	7.5	6530	15130	220	300
	1030	315	7.5	8890	20700	210	290
	1150	438	9.5	13700	29940	150	190
750	1090	250	7.5	7890	17600	200	280
	1090	335	7.5	9340	22300	190	240
	1090	335	7.5	9340	22300	180	260
	1360	475	15	18500	35700	150	210
800	1060	258	6	7170	19030	200	280
	1150	258	7.5	8630	20000	190	260
	1150	345	7.5	10000	25700	170	220
850	1030	136	5	3640	10300	170	210
	1120	200	6	6010	15300	190	260
	1120	200	6	6100	15800	190	260
	1220	272	7.5	9050	21100	180	240
	1220	365	7.5	10000	26000	160	200
	1220	365	7.5	10000	26000	160	200
	1220	365	7.5	11700	28900	160	200
900	1270	365	7.5	12200	31100	160	200
	1280	375	7.5	12200	31100	150	190
1000	1420	308	7.5	12000	29000	190	250
	1420	412	7.5	15000	40000	120	160
	1580	580	12	24500	56700	110	150
1120	1580	345	12	14400	34800	90	120
	1580	462	9.5	18500	48000	100	140
1180	1540	272	7.5	10400	27700	100	140
	1660	355	9.5	15500	38400	90	120
1200	1500	280	7.5	10000	29700	80	120
1250	1750	500	9.5	20000	52600	80	105
1320	1850	530	7.5	23900	64400	70	90
1440	1760	315	7.5	12000	39200	75	95

Present Cylindrical Bore	Bearing Designations			Mounting Dimensions			Calculation Factors			Mass kg	
	Tapered Bore	Original Cylindrical Bore	Tapered Bore	d _{amin}	D _{amax}	r _{amax}	ε	Y ₁	Y ₂		
230/710/W33	230/710K/W33	30031/710Y	31131/710Y	738	1002	6	0.23	2.9	4.4	2.8	742
240/710CA				738	1002	6	0.27	3.7	2.5		890
241/710/W33	241/710K30/W33	40037/710Y	41137/710Y	750	1110	8	0.38	1.7	2.6	1.7	1802
230/750/W33	230/750K/W33			778	1062	6	0.22	3	4.5	2.9	855
240/750/W33				782	1058	6	0.28	2.4	3.6	2.5	1060
FD-240/750/W33				778	1062	6	0.28	3.6	2.5		1060
232/750CAK30P1/C3W33				808	1302	12	0.35	1.9	2.9	1.8	3043
249/800/W33	249/800K30/W33	40039/800Y	41139/800Y	823	1037	5	0.22	3	4.5	2.9	638
230/800/W33	230/800K/W33	30031/800Y	31131/800Y	828	1122	6	0.21	3.2	4.8	3.1	986
240/800/W33	240/800K30/W33	40031/800Y	41131/800Y	828	1122	6	0.29	2.4	3.5	3.3	1246
238/850CA/C4W33S2				868	1012	4	0.11	6.1	9.1	6.3	232
FD-239/850CA/W33				876	1097	5	0.16	6.2	4.1		549
239/850/W33	239/850K/W33	30039/850Y	31139/850Y	873	1097	5	0.16	4.2	6.2	4.1	531
230/850/W33	230/850K/W33			878	1192	6	0.21	3.2	4.8	3.1	1069
240/850/W33	240/850K30/W33	40031/850Y	41131/850Y	878	1192	6	0.28	2.4	3.6	2.5	1398
240/850YA		40031/850Y1		878	1192	6	0.28	2.4	3.6	2.5	1396
240/850CA/C4W33S2				878	1192	6	0.27	2.5	3.7	2.5	1430
26/900/C3W33YA3				928	1242	6	0.27	2.5	3.7	2.5	1703
240/900/W33	240/900K30/W33	40031/900Y	41131/900Y	928	1252	6	0.27	2.5	3.7	2.5	1783
230/1000CA/W33C4				1028	1392	6	0.19				1609
240/1000/W33	240/1000K30/W33	40031/1000Y	41131/1000Y	1028	1392	6	0.27	2.5	3.7	2.5	2117
241/1000CA/K30/W33				1048	1532	10	0.35	2.9	1.8		4290
230/1120CA/C4 YB				1160	1540	10	0.19	3.5	2.3		2155
240/1120 CA/W33				1159	1541	8	0.26	2.6	3.9	2.5	2908
239/1180 CA/W33				1214	1506	6	0.16	4.2	6.3	4	1360
230/1180W33	230/1180KW33			1210	1630	8	0.2	3.4	5.1	3.3	2480
539/1200CA/W33C3				1236	1464	6	0.162	6.2	4.1		1150
240/1250CA/C4 YB				1290	1710	8	0.26	3.8	2.5		3854
240/1320CAF3/C3W33				1360	1810	6	0.26	3.8	2.5		4504
239/1440F3/C3W33				1480	1720	6	0.15	6.6	4.3		1597



Spherical Roller Bearings
split bearing

LYC[®]



d 300~1320mm

d	Boundary Dimensions				Basic Load Ratings	
	D	C	B	r _{min}	Dynamic	Static
					C	C ₀
	mm				kN	
300	500	160	240	5	2710	4940
480	870		310	7.5	7090	13300
530	780	185	288	6	3580	9110
560	820	195	300	6	4060	10600
630	920	212	330	7.5	5650	13100
710	1030	180	370	6	5070	12300
750	1090	310	310	7.5	7670	17000
	1090	250	310	7.5	7670	17000
800	1200	295	450	7.5	10100	22100
850	1220	365	660	7.5	10700	27800
	1220	365	540	7.5	9320	27800
	1220	365	7.5		10700	26000
900	1270	365	470	7.5	11100	33400
950	1360	300	420	7.5	10900	25500
1180	1540		500	9.5	12900	36000
1320	1850	666	10X45°		21900	57200
	1850	815	12		21900	57200

Bearing Designations	Calculation Factors				Mass		
	Present	Original	e	Y ₁	Y ₂	Y ₀	
				mm		kg	
23160D/W33X			0.32	2.1	3.1	2	150
23296D/W33			0.35		2.9	1.8	821
230/530D			0.23	2.9	4.4	2.8	415
230/560D/W33			0.23	2.9	4.4	2.8	478
230/630D/W33X			0.23	2.9	4.4	2.8	679
239/710X1D/C4W33X			0.17	4	5.9	3.9	718
26/750D/C4			0.22	3	4.5	2.9	920
230/750D/W33X			0.22	3	4.5	2.9	847
26/800D/W33X			0.23	2.9	4.4	2.8	1676
240/850D/W33			0.28	2.4	3.6	2.5	1944
240/850D-1/W33			0.28	2.4	3.6	2.5	1790
240/850D-5/W33X			0.28		3.6	2.5	1394
26/900D/C3W33X			0.27	2.5	3.7	2.5	1908
230/950D/W33X			0.2	3.4	5.1	3.3	1770
249/1180D/C3W33X			0.2		5	3.3	2246
240/1320D/C3W33X-1			0.26		3.8	2.5	5240
240/1320D/C3W33X			0.26	2.6	3.8	2.5	6021